Work Order ID 64016

November 23, 2010 7:40:53 AM



Page 1

D4002-5 Item ID: Accept Setup Start **Revision ID:** Stop Item Name: Hose Assembly Start Otv: 4.00 **Start Date:** 11/23/10 Cust Item ID: Required Date: 12/03/10 Req'd Qty: 4.00 **Customer:** Reference: Run Start Process Plan: Date: 10/11/23 Tooling: Approvals: Date: Stop Date: SPC (Y/N): Date: Sequence ID/ Operation Set Up/ Reject Reject Tool ID Tool # Plan Accept Insp. Work Center ID Description Otv Oty Number Stamp Code **Run Hours** Draw Nbr **Revision Nbr** D4002 Α 100 0.00 CL 10/11/23 Purchasing 0.00 Memo Issue P/O: 12977 Purchasing Purchase part as per Dwg D4002 Part #:156003-6D-0102 Possible Supplier: Aviall / API Material release note required

110

Receive & Inspect for Damage & Mat'l Certs

0.00

Packaging

Memo

0.00

Packaging

Dart /	Aero	ospa	ce	Ltd
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W/O:			WORK ORDER CHANGES										
DATE	STEP	PRC	CEDURE CH	ANGE	Ву	D	ate Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
				······································				r roa wigi					
									:				
Part No	:	PAR #:	Fault Cat	egory:	NCR: Y	es No	DQA:	_ Date: _					
Resolution:			Dispositi	on:	QA: N/C	QA: N/C Closed: Date:							
NCR:		\	WORK ORI	DER NON-CONFORM	ANCE (N	CR)							
DATE	STEP	Description of NC		ction B		Verification	Approval Ap	Approval					
DAIC	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Siç D	gn & ate	Section C	Chief Eng	QC Inspector				

NOTE: Date & initial all entries

^{*}Ha\fFORMS\Quality Assurance\approved QA\NCRWO RevE

Page 2

Item ID:

D4002-5

Accept

Setup Start

Stop



Revision ID:

Item Name:

Hose Assembly

Start Date:

Required Date: 12/03/10

11/23/10

Start Otv: 4.00

Rea'd Otv: 4.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: ____ Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run



Stop

Start

Sequence ID/

Work Center ID ·

120

Quality Control

Operation Description

OC6- Inspect dimensions to drawing

OC: Date:

Memo

Set Up/

Run Hours

Tool ID

Tool # Plan Code

Accept **Qty**

Reject Qty

Reject Number

Insp. Stamp

130

Packaging

Packaging

Identify as per dwg & Stock Location: 1923

Memo

0.00

0.00

Quality Control

140

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

10/12/03/25 Pl10-12-02 (H)

Dart Aerospace Ltd

W/O:			W	ORK ORDER CHANGE	S	····	······································		
DATE	STEP	PRO	OCEDURE CH	ANGE	Ву	Date	Qty	Approval QC Inspector	
Part No	:	PAR #:	Fault Cat	egory:	NCR: Yes	No DQ	A :	Date: _	
	R	esolution:	Dispositi	on:	QA: N/C Closed: Date:				
NCR:			WORK ORE	ER NON-CONFORMA	NCE (NCF	(1)			
DATE	STEP	Description of NC		n B	Verific	cation	n Approval	Approval	
DAIL	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date		ion C	Chief Eng	QC Inspector
					,				

NOTE: Date & initial all entries

[©] H:\fFORMS\Quality Assurance\approved QA\NCRWO RevE

Picklist Print

November 23, 2010 7:40:53 AM

Work Order ID: 64016

D4002-5 Parent Item:

Parent Item Name: Hose Assembly

Start Date: 11/23/10

Required Date: 12/03/10

Page 1

Start Qty: 4.00

Required Oty: 4.00

Comments:

IPP rev A 09.12.23 new Issue Prelim EC verified by: DD IPP rev B

10.05.13 ecn10-562 EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
156003-6D0102		Purchased	No				Each	0.0000	1	4	- 1		
											Of é	19-1	2-02

Hose Assembly

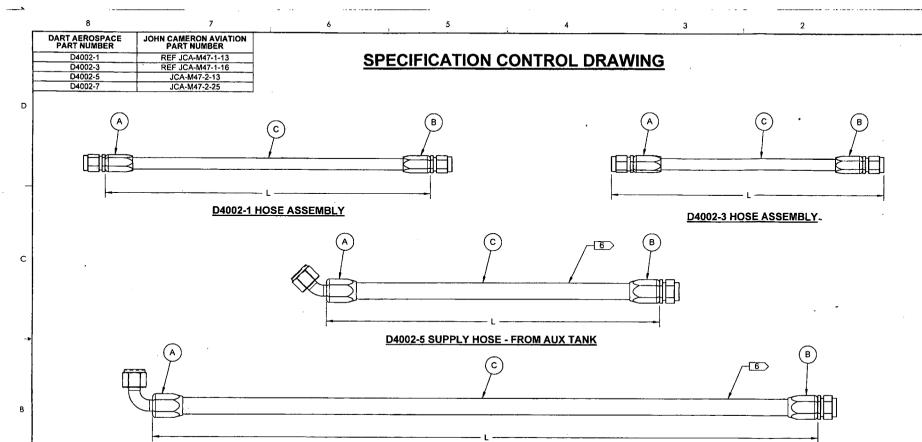
(4)

Dart Aerospace	Ltd
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W/O:			W	ORK ORDER CHANG	ES						
DATE	STEP	PRO	OCEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
								1 Tod Wigi			
						į					
	 										
Part No	:	PAR #:	Fault Cat	legory:	NCR: Yes	No DQA :		Date:			
	R	esolution:	Dispositi	on:	_ QA: N/C Cld	osed:	sed: Date:				
NCR:			WORK OR	DER NON-CONFORMA	NCE (NCR)		100000			
DATE	CTED	Description of NC		Corrective Action Secti		Verificat	tion	Approval	al Approval		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section		Chief Eng	QC Inspector		
					į						
1.		+									

NOTE: Date & initial all entries

[™] H:\fFORMS\Quality Assurance\approved QA\NCRWO RevE



D4002-7 SUPPLY HOSE - PUMP TO MAIN TANK FILLER NECK

DART PART NUMBER	STRATOFLEX PART NUMBER	POSSIBLE VENDOR	LENGTH	END FITTING	END FITTING	HOSE "C"	WEIGHT
D4002-1	156001-3S-0105	AVIALL/API	9.90	676-3S	676-3S	156-3	0.08 lbs
D4002-3	156001-3S-0074	AVIALL/API	6.76	676-3S	676-3S	156-3	0.07 lbs
D4002-5	156003-6D-0102	AVIALL/API	8.94	678-6D	676-6D	156-6	0.13 lbs
D4002-7	156005-6D-0213	AVIALL/API	20.31	680-6D	676-6D	156-6	0.19 lbs

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: IDENTIFY WITH DART P/N AND B/N USING D2729-1 LABEL INSTALLED WITH D2182-045 HEAT SHRINK
7) WEIGHT: SEE TABLE

8

DESIGN DRAWN	45	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA					
CHECKED	B	DRAWING NO.	REV. A				
MFG. APPR.	B	D4002	SHEET 2 OF 2				
APPROVED	10	TITLE	SCALE				
DE APPR.	-	HOSE ASSEMBLY	NTS				
DATE 10.0	3.01	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PROVIDE AND COMPRISHING AND SUPPLIES ON THE EXPRESS COMPRISH THAT IT IS NOT TO BE USED FOR AN PURPOSE OR COMPRISH CALLED THE ANY OTHER PERSON WITHOUT					

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2



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO12977

Purchase Order Date 11/23/10 PO Print Date 11/23/10

Page Number 1 of 2

Order From:

AVIALL PO BOX 9534 STATION A TORONTO, ON M5W 2K3

Contact Name

Vendor Phone

905 676 1695

Vendor Fax

905 676 9046

Vendor Account Nbr

Buyer

Requisition Nbr

Tax Resale Nbr

Terms

Currency

FOB

CAD

Destination-Collect

Chantal Lavoie

10127-2607

Net 30

Ship To:

DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

VC-AVI001

CANADA



Line Nb	r Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable Unit o	Req Qty/ f Measure	Ship Method	Unit Price	Extended Price
1 N	MS21075L3	Nutplate	11/24/10 Yes	50.00 Each	FedEx PI collect	\$0.8800	\$44.00
2 (CR3212-4-4	Cherry Rivet	11/24/10 Yes		FedEx Pl collect	\$0.5203	\$52.03
3	156005-6D0213	Hose Assembly	11/30/10 Yes	4.00 Each	FedEx PI collect	\$119.3900	\$477.56
		Special Inst:	AS PER DWG D4002 B63907 AVIALL P/N: 156005-		*	•	
4	156003-6D0102	Hose Assembly	11/30/10 Yes	4.00 Each		\$107.5700	\$430.28

Special Inst:

AS ABOVE

B64016

AVIALL P/N: 156003-6D-0102

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required when applicable

Change Nbr:

Change Date: 11/23/10



PACKING LIST



No DE EXPEDITEUR

279261

PAGE:

DATE: 11/30/10

TIME/HEURE: 09:51

EMP#: 22611

CURRENCY: CAN

ORDER TYPE / TYPE DE COMMANDE: RG

SHIP VIA: FED P1AM - COLLECT **EXPEDIER PAR**

ORDER DATE: 11/23/10 DATE DE COMMANDE

ORDER NUMBER: 0000948648-

CUSTOMER P.O.: 12977

006166

DART AEROSPACE LTD 1270 ABERDEEN STREET

HAWKESBURY

ON K6A 1K7

279261

CANADA

0

No DE COMMANDE

DART AEROSPACE LTD 1270 ABERDEEN STREET PD HAWKESBURY ON K6A 1K7

CANADA

0

Α

34170

AVIALL TORONTO CSC 1840 ALSTEP DR. UNIT 5.

MISSISSAUGA ON

L5S 1W1

CANADA R

O D ΜE

LINE	MFG TEM OUANTI COMMAND PLEASE SHIP FEDEX P1 ON CUSTOMER ACCONUMBER 1517-9324-0, AWB# MUST REFERENTED THE PURCHASE ORDER NUMBER	TE NDE OUNT	SHIP QUANTITY BACK ORDER QUANTITE COMM. EN SOUF	ИОМ	LIST PRICE	CUSTOMER PRICE	EXTENDED CUSTOMER PRICE
3	1S 156001-3S0105 HOSE ASSEMBLY: RUBBER MED PRES REF: HAZ NR Schedule B: 4009220050 Country of Origin: U.S.A.	4	4 ECCN: 9A99 ['] 1	O EA	90.04	90.0400	360.16
	LOT 51227724 EA		4 .				
4	1S 156001-3S0074 HOSE ASSEMBLY: RUBBER MED PRES REF: HAZ NR Schedule B: 4009220050	4	4 ECCN: 9A991	O EA	86.47	86.4700	345.88
5	Country of Origin: U.S.A. LOT 51227723 EA 1S 156003-6D0102 HOSE ASSEMBLY: RUBBER MED PRES	4	4 4	O EA	107.57	107.5700	430.28

CERTIFICATE OF CONFORMANCE / CERTIFICAT DE CONFORMITE

I hereby certify that the aircraft parts, appliances and/or aircraft materials described hereon were acquired from a source of supply that is consistent with the conditions under which the department of transport distributor approval number 35-86 has been granted.

Je certifie par la presente que les pieces appareits et/ou materiaux d'avions decrits ci-dessus ont ete acquired d'approvision priment consistante avec les cenditions sous lesquelles des la provision du distributeur du department du transport de la proposition du distributeur du department du transport de la provision du distributeur du department du transport de la provision de Je certifie par la presente que les pieces appareira et ou materiale de distributeur du department du transport no. 35-86 ont ete recue.

C S T REG NO R121506208

HAZ NR

REF

11/30/10 Date

DISCOUNT TERMS APPLY ONLY TO SUB TOTAL ESCOMPTE APPLIQUES SUR SOUS TOTAL SEULEMENT. ALL RETURNED MERCHANDISE SUBJECT TO A HANDLING FEE. FRAIS DE MANUTENTION APPLIQUES SUR TOUTE MARCHANDISE RETOURNEE.

CUSTOMER COPY / FILE COPY